



# Lean 6-Sigma Program



## *DEPARTMENT OF GENERAL SERVICES*

***Julie Sanchez***  
**(Project Greenbelt)**

***Howard Sacks***  
**(Project Champion)**

***Juan Vasquez***  
**(Executive Sponsor)**



# ESCO Contracting Process

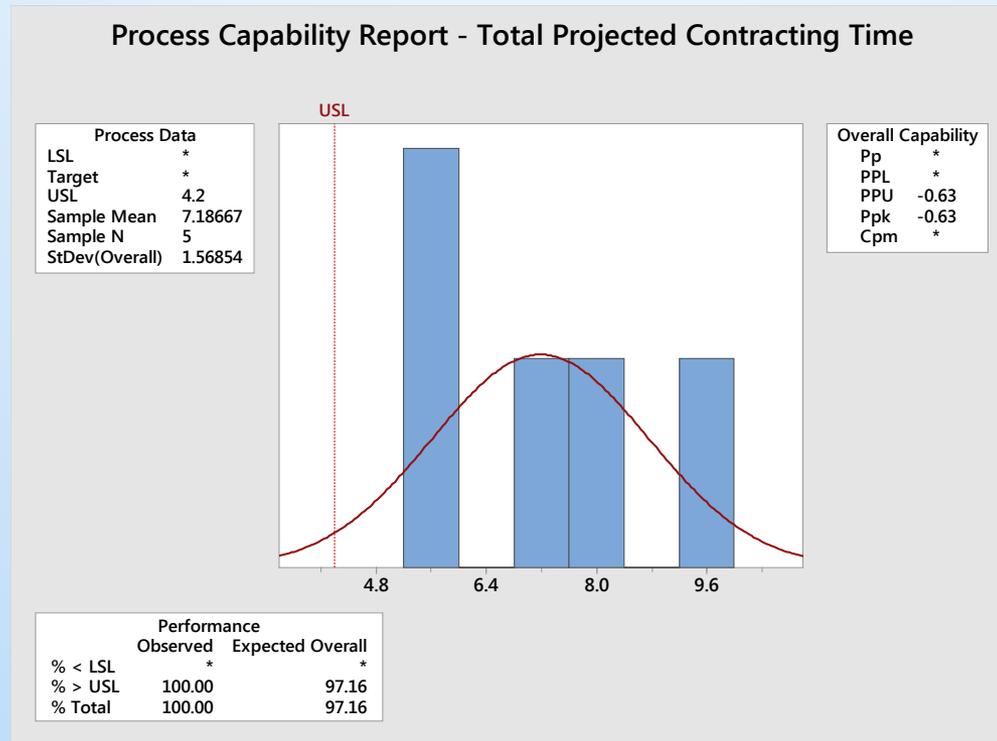
- ❖ **Problem Statement:** DGS's Statewide Energy Retrofit Program uses Energy Service Companies (ESCOs) to identify, design and implement energy conservation measures in state facilities to help agencies meet the goal established by EO B-18-12 of reducing grid-based electricity purchases by 20% by 2018. The current ESCO process takes too long and must be streamlined so more projects can be completed more quickly in order to meet the timeframe established by the EO.
- ❖ **Objective:** Original - To reduce average completion time from RFP development to start of implementation from 9 to 4 months 95% of the time.
- ❖ **Project Team:**
  - ❖ *Howard Sacks – Champion, RESD*
  - ❖ *Julie Sanchez – Greenbelt, RESD*
  - ❖ *Mark Barrett – Project Manager, RESD*
  - ❖ *Valerie Keisler – Section Manager, RESD*
  - ❖ *Bryan Kimura – Staff Counsel, OLS*
  - ❖ *Lynette McIntyre – Contract Analyst, OBAS*
  - ❖ *Anna Woodrow – Assist. Chief Counsel, OLS*
- ❖ **Advisory Members:**
  - ❖ *John Isham, Manager, OBAS*
  - ❖ *Sukhy Sahota, Manager, OBAS*
  - ❖ *Noah Valadez, Chief, OBAS*

# Existing Process Summary

- ❖ Establish a pool of eligible ESCOs every 2 years through RFQ process.
- ❖ Work with client agencies to select facilities suitable for energy savings projects.
- ❖ Use the RFP process to select ESCOs from the pool for individual projects.
- ❖ Manage each project through 3 phases: Preliminary Assessment (PA), Investment Grade Audit (IGA), and Implementation/Measurement & Verification IM&V).
- ❖ Facilitate project financing for client agencies once energy savings and payback terms are confirmed (typically 15 years or less).



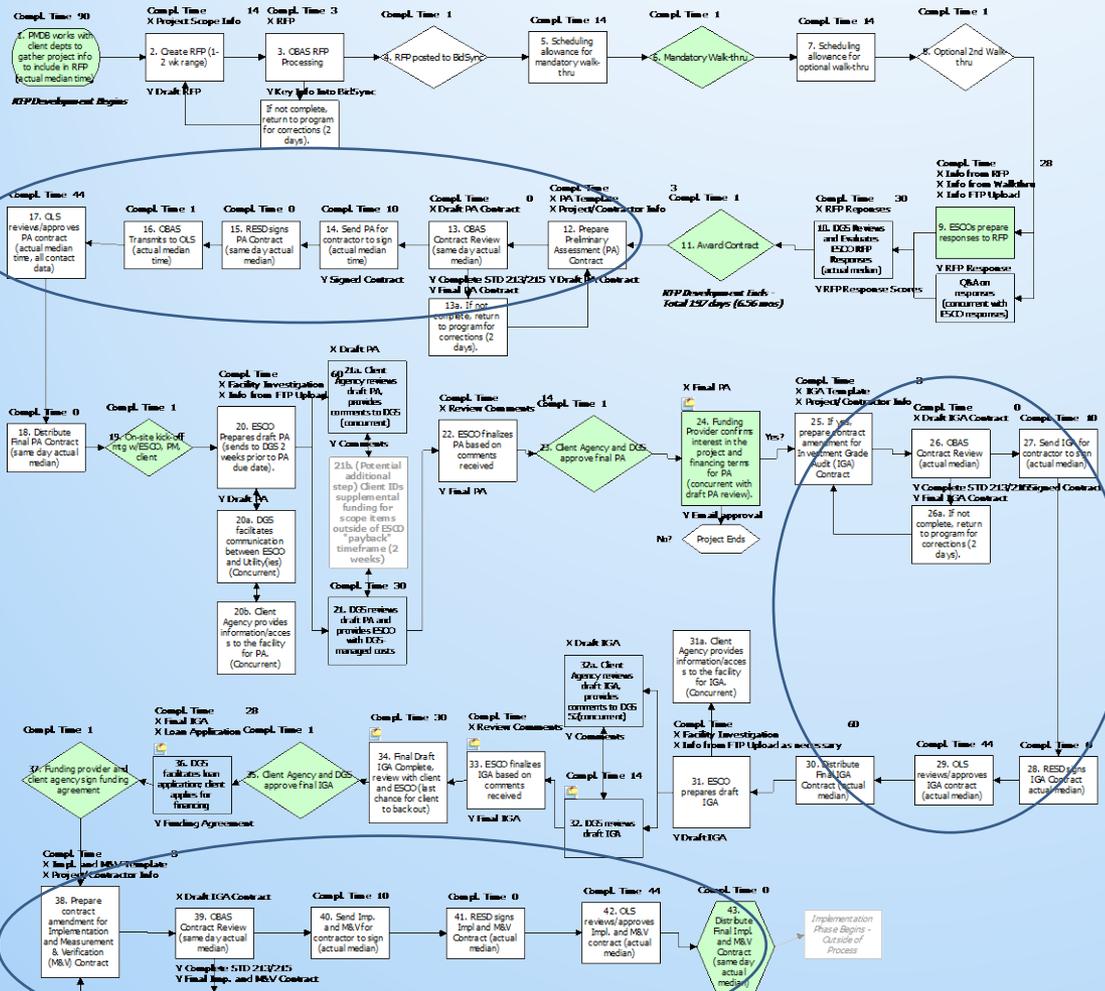
# Baseline Capability – Contracting Process



- ❖ Data available for contracting cycles only - used that for capability analysis.
- ❖ 100% of the contracts (only 5 available for analysis) were processed outside of the upper spec limit of 4.2 months.
- ❖ Sample Average = 7.2 months; Sample Maximum = 9.4 months



# Initial Process Map



**Total Process Time: 661 days (22.03 mos)**  
**Total DGS Process Time: 388 days (12.93 mos)**

- ❖ Much longer process than estimated (22 months vs. 9 months).
- ❖ Value-added steps identified in green.
- ❖ Contract-related steps are non-value added but legally required.
- ❖ Multiple cycles of contracting & review.
- ❖ DGS-controlled steps total nearly 13 months.

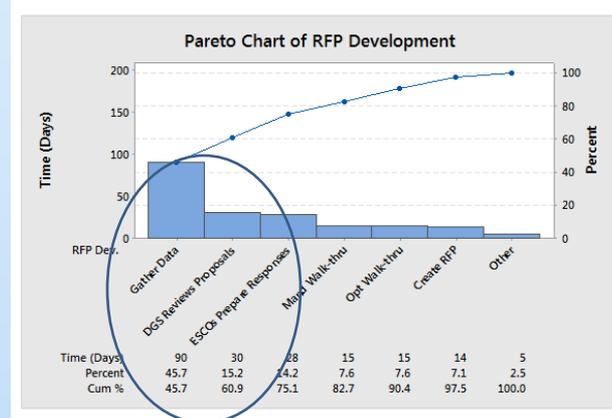
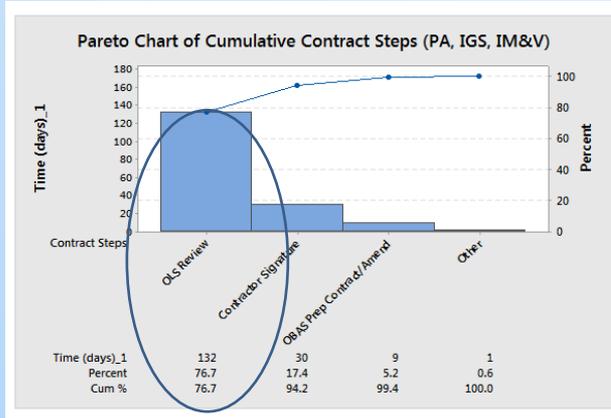
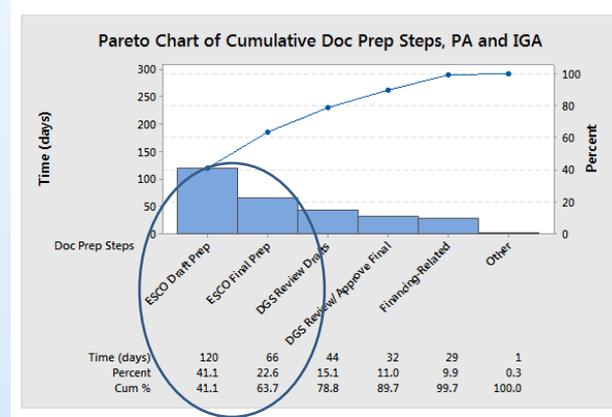
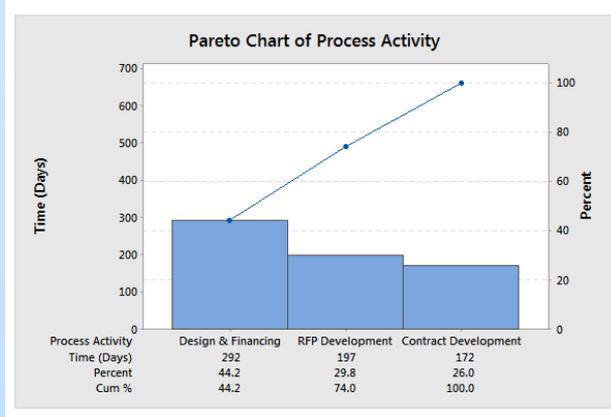
# *Analysis Tools*

Analytical tools used to determine critical x's included:

- ❖ Pareto Charts/Time Analysis
- ❖ Box/Dotplots
- ❖ FMEA
- ❖ Mood's Median Hypothesis Test



# Process Time Analysis

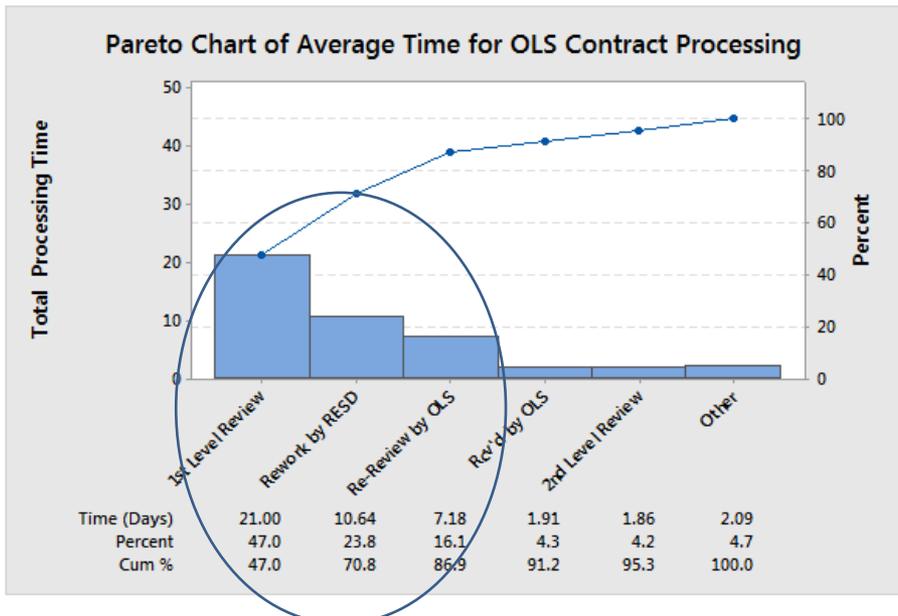


- ❖ Three major activities
- ❖ Design activity owned primarily by ESCOs - time needs linked to scope

- ❖ Balance of analysis focused on DGS portion of the activities (multiple contracting and reviews)



# Legal Review Time & Program Rework



Summary Report for Time (Months) (Process Activity = Contract Times Not Needing RESD)

Mood Median Test: Time (Months) versus Process Activity

Mood median test for Time (Months)

Chi-Square = 4.41 DF = 1 P = 0.036

Process Activity	N	N>	Individual 95.0% CIs	
			Median	Q3-Q1
Contract Times Needing RESD Re-	1	4	66.0	34.0
Contract Times Not Needing RESD	5	1	20.0	20.5

Overall median = 44.0

\* NOTE \* Levels with < 6 observations have confidence < 95.0%

A 95.0% CI for median(Contract Times Needing RESD Re-) - median(Contract Times Not Needing RESD): (10.3,66.0)

- ❖ There is a statistically significant increase in processing time for contracts requiring rework with RESD program staff.
  - ❖ Median time without Rework = 20 days
  - ❖ Median time with Rework = 66 days (230% increase)
  - ❖ Overall Median time = 44 days
- ❖ Primary reason for rework = Scope questions



# Critical X's

- ❖ Multiple contracting cycles and review steps – add time to process and are technically non value-added.
- ❖ Scope – questions lead to rework and lengthy review times.
- ❖ Constraints within the design and contracting processes:
  - ❖ RFP steps legally required in current process - adds up to 6.5 months
  - ❖ ESCOs require detail, effort, and time to define if energy savings measures meet financing requirements (payback within 15 years).
- ❖ Lack of robust process controls/standard operating procedures – allows for schedule creep and variation.

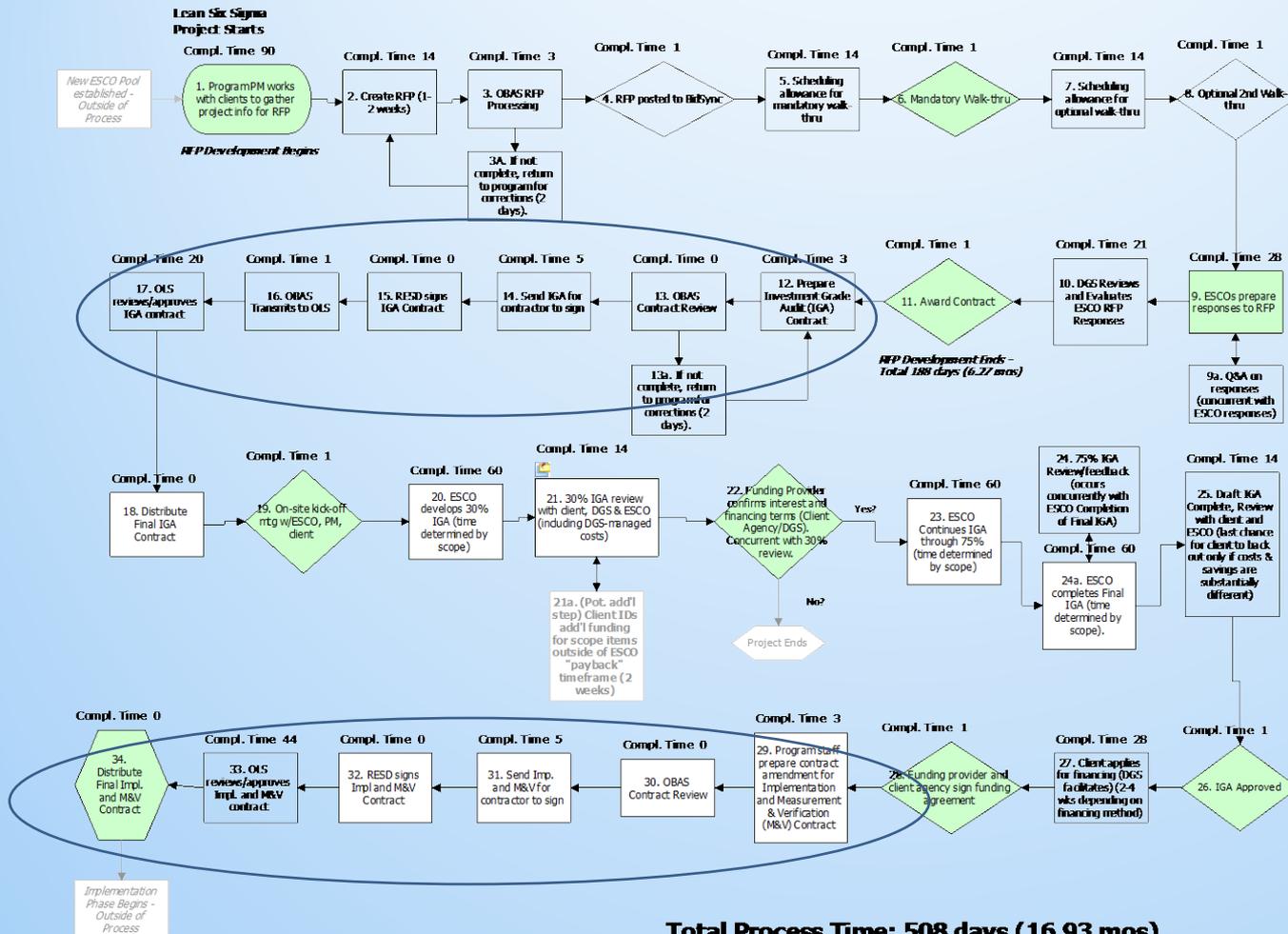


# Improvement Techniques

- ❖ Streamline Process
  - ❖ Eliminate one ESCO contracting cycle – requires revising contract templates.
  - ❖ Establish concurrent/overlapping reviews during the RFP and design development steps.
- ❖ Implement a scope verification checklist at the 30% and 75% IGA design reviews (completed by program/project manager).
- ❖ Strengthen SOPs to formalize efficiencies/checkpoints in the process.
- ❖ Future – Partially re-engineer the process to eliminate RFP phase and establish a master contract system – requires legislative change.
  - ❖ Requires changing contract documents and establishing new procedures.
  - ❖ Transfers facility and energy data-gathering from DGS to the ESCOs, creating more efficiency for this task.



# New Process Map – Interim Process



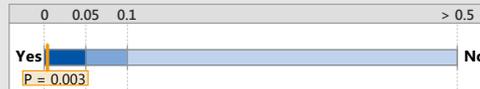
- ❖ Eliminate one ESCO contracting cycle.
- ❖ Concurrent/overlapping reviews
- ❖ Improve SOPs to predict delays.
- ❖ DGS process time savings from original = 4.9 months (38%).

# Before/After Capability Analysis – Contracting

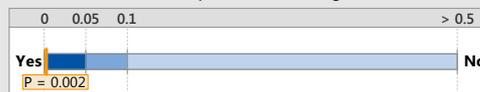


**Reduction in % Out of Spec**  
% Out of spec was reduced by 100% from 97.16% to 0.00%.

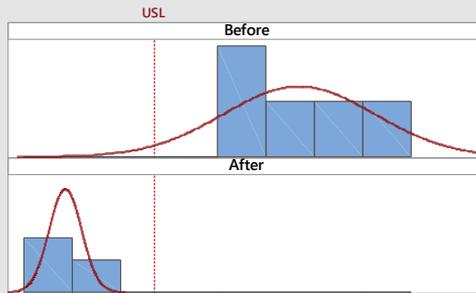
Was the process standard deviation reduced?



Did the process mean change?



**Actual (Overall) Capability**  
Are the data below the limit?



## Before/After Capability Comparison for Tot Projecte vs Contracting Summary Report

	Lower Spec	Customer Requirements Target	Upper Spec
	*	*	4.2

Statistics	Process Characterization		
	Before	After	Change
Mean	7.1867	2.3522	-4.8344
StDev(overall)	1.5685	0.33456	-1.2340
Actual (overall) capability			
Pp	*	*	*
Ppk	-0.63	1.84	2.48
Z.Bench	-1.90	5.52	7.43
% Out of spec	97.16	0.00	-97.16
PPM (DPMO)	971551	0	-971551

### Comments

Before: Tot Projecte After: Contracting

- The process standard deviation was reduced significantly ( $p < 0.05$ ).
- The process mean changed significantly ( $p < 0.05$ ).

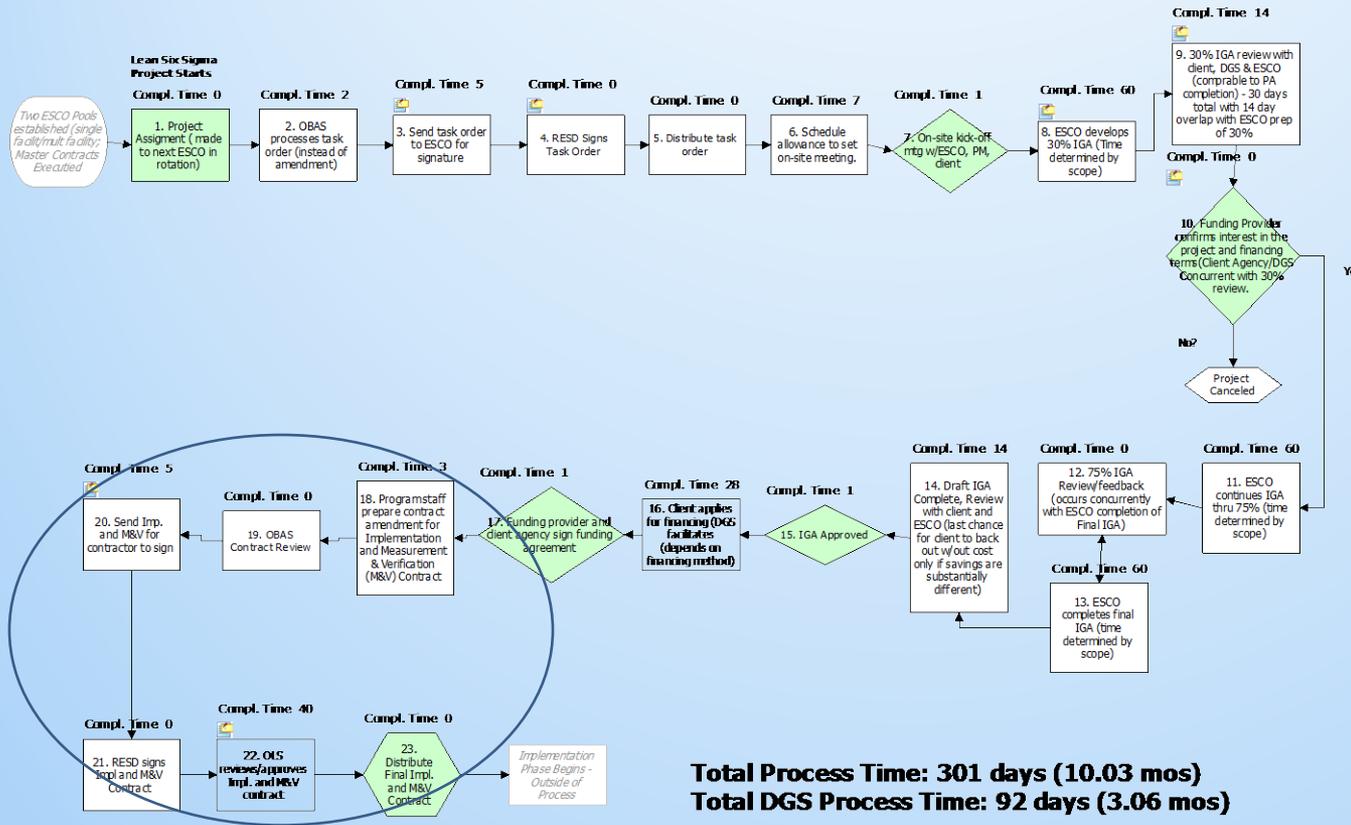
Actual (overall) capability is what the customer experiences.

Potential (within) capability is what could be achieved if process shifts and drifts were eliminated.

- ❖ 100% of contracts processed within original upper spec limit of 4.2 months.
- ❖ Sample Average = 2.35 months; Sample Maximum = 2.87 months
- ❖ “After” analysis relies on **projected data** for 30 contract cycles.

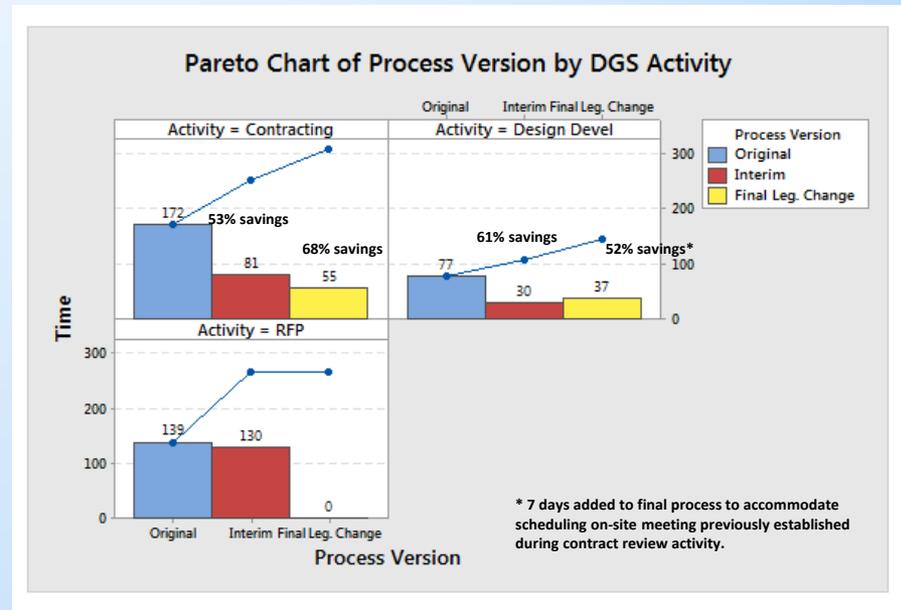
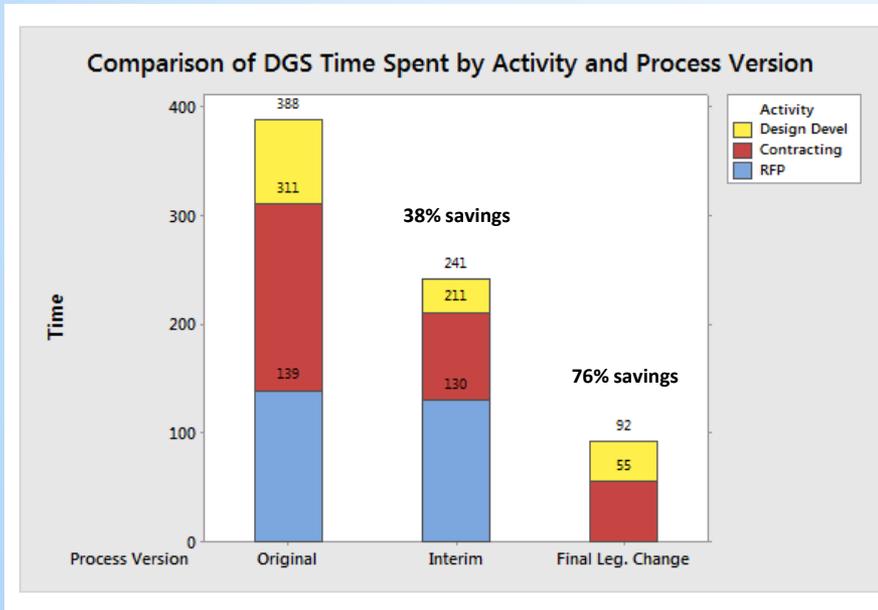


# Future Process Map – Final Changes



- ❖ Eliminate RFP requirement.
- ❖ One remaining ESCO contracting cycle.
- ❖ Concurrent/overlapping reviews.
- ❖ Improve SOPs to predict delays.
- ❖ DGS process time savings from original = 9.87 months (76%).

# Comparative DGS Time Analysis – All Versions



❖ Time Charts show different view of incremental time savings in DGS process activities by process version and the three major process activities (RFP, Contracting, and Design Development).

# Control Plan

- ❖ Control elements to be utilized:
  - ❖ Ensure Standard Operating Procedures are implemented.
  - ❖ Strengthen/monitor data collection process for various activities.
  - ❖ Monitor time for review of the IM&V contract amendment to ensure that improvement steps for scope definition/strengthening are effective.
  - ❖ Use I-Chart to monitor overall process time as actual data is gathered.
  - ❖ Long-term - monitor rate of change orders or cost increases.



# *Additional Benefits*

- ❖ Better understanding across the different DGS divisions of challenges and roles.
- ❖ Team members are enthused about the prospect of the process moving more quickly and smoothly.
- ❖ A new ESCO pool must be established in the near future, and a streamlined process will generate more interest in the bidding community.
- ❖ Potential to apply some of the principles learned for this project to other DGS/RESO contracting situations.



# *Green Belt Contact Information*

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